



# COMMUNAL ENTRANCES

## PRODUCT RANGE

THE TRUSTED NAME IN SECURITY DOOR SOLUTIONS



## CONTENTS

- 3 INTRODUCTION
- 4 SECURITY STANDARDS
- 6 PRODUCTION PROCESS
- 8 LIFETIME COSTS
- 10 SWING DOORS
- 12 AUTO OPERATED DOORS
- 14 BIN STORE DOORS
- 15 PLANT ROOM DOORS
- 15 BIKE STORE DOORS
- 16 GATES
- 17 PLANTERS
- 18 FIRE ESCAPE DOORS
- 19 ROLLEMS
- 19 BALCONIES
- 20 SERVICE PLANS
- 21 DESIGN & FINISH
- 21 SUSTAINABILITY
- 22 WARRIOR HERITAGE
- 23 HIGHER SECURITY

# COMMUNAL ENTRANCES

At Warrior Doors, we frequently witness the positive impact our Communal Entrances have on communities. This is largely through reductions in crime at their premises, as well as an increase in quality of life.

Manufactured from high quality stainless steel, our communal entrance doors and solutions are perfect for securing buildings from vandalism, break-ins and other anti-social behaviour. In particular, we have had success working with schools, housing associations and local authorities.

Further to a higher level of security, our Communal Entrances are both durable and cost effective. As a result, saving our customers thousands of pounds in repair and maintenance costs, over the life time of their door or product.

So far, in over 27 years of business, every communal entrance door that we have installed is still in place. As well as being highly-secure, our doors look great too. Through the use of security glazing, our communal entrance doors maximise light and aesthetics, without compromising on security. In addition, we are proud to say that our products are Secured by Design approved.



# SECURITY STANDARDS

## LPS 2081 SRB

LPS 2081 SRB is the security standard that we recommend for Communal Entrance products. It is a BRE Global security standard that tests and evaluates a physical security product's capability to resist unauthorised access from intruders using stealth tactics.

The test for LPS 2081 SRB differs very minimally from the test for LPS 1175 SR2. Both tests use the same tool kit, however the LPS 2081 SRB test must be completed with minimal noise as it is a stealth attack. Both tests are carried out by BRE at LPCB and both standards are Secured By Design accredited.

In the LPS 2081 SRB standard an 11.5mm anti-bandit EN356 P4A rated glass can be used. Using this type of glazing avoids the need to fit expensive highly specialised glass or polycarbonate products as required by the LPS 1175 SR2 standard. In our experience, specialised glass and polycarbonate products have a longer lead time, meaning if the glass was to be smashed a complete repair would take much longer, as well as costing more.

We are firm believers in correct specification. Under specification leaves tenants at risk and over specification takes funding away from other important areas of housing.





WITCHER  
APARTMENTS  
MEADOWVIEW

NO SMOKING  
NO OPEN FLAMES



sales@warriordoors.co.uk



0121 706 8400

# PRODUCTION PROCESS

You may ask yourself the questions: What is the process that goes into making sure the door is ready for my site? Warrior Doors design and build the industry benchmark in our own factory. Our products are proudly made in the UK, and we completely control the whole production process.



## DESIGN



We use 3D softwares to create parts of our products for laser cutting, and gives our customers a visual representation.

## LASER CUT



Our Trumpf laser cutting machines process stainless-steel flat and tube profiles within only 0.1mm of tolerance.

## PART PREPARATION



Part preparation: High quality timber is prepared for putting inside the frame of doors.

## WELDING



Welding: All our welds are designed to be hidden from sight once the final product comes together.



### POLISHING



Our skilled team provide a polished stainless-steel finish before coating in a color of your choosing.

### POWDER COAT



Powder coating provides long-lasting weather and scratch resistant colour.

### PRE-HANG



This is the final process on production line, where all ironmongery is placed and fixed onto the doors.

### INSTALLATION



Our customers' doors and products are delivered to site by our Warrior Installation Team.

# LIFETIME COST

## Low-Cost VS High-Quality

We do not have the cheapest product on the market but we think that that is something to be proud of. Quality and security are our main priorities. We have declined on orders where the customer wanted something that wouldn't be secure enough for them because we would rather ensure that every product that we put out into the world is to our high standards than make lower quality products for monetary gain.

## What is the Whole Life Cost

Our products are slightly higher in price because they are higher in quality and every door that we manufacture is built to last as long as if not longer than the building that it is installed into. That is why in over 27 years of business a Warrior Door has never been removed or replaced. They also require minimal maintenance which can be covered by our service plans to reduce your whole life costs even further.

We have had customers take quotes from us and some of our competitors and they have gone with the cheaper alternative. Those same customers have come back a few years later and have asked us to replace those cheaper doors that have already failed. Below are some examples of doors we have ripped out.





# WARRIOR DOORS ENSURE LONG-LASTING PERFORMANCE AND OPTIMAL SAFETY



[sales@warriordoors.co.uk](mailto:sales@warriordoors.co.uk)



0121 706 8400

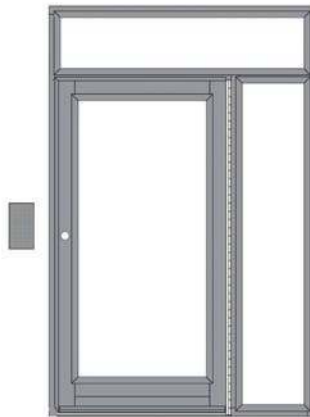
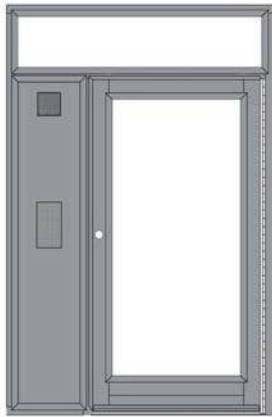
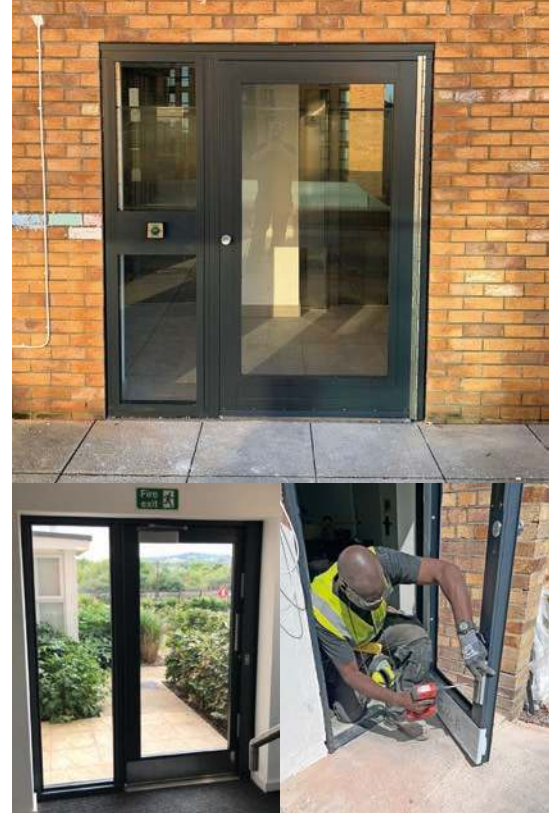
# SWING DOORS

At Warrior Doors, we build all of our doors with our company motto in mind – More than Just a Door. Our communal entrance Swing Doors are the embodiment of that statement.

Over the years, we have been at the forefront of designing out crime, with our communal entrances. We build our Swing Doors specifically to do just that.

Every swing door, and all our communal entrances, designed and built by Warrior Doors, in over 27 years, are still in place. More importantly, none have ever failed.

Communal entrance Swing Doors, like all of our products, are made to measure, with the frames manufactured from high-quality stainless steel. We use stainless steel as it is an incredibly durable material, which does not suffer the effects of rusting.





We typically fit our Swing Doors with anti-bandit security glazing, which provides both optimal light and natural surveillance for residents, or the occupants of a building. Securing our Swing Doors with 2 horizontally fitted mag-locks, provides the necessary amount of security for a lower cost. We can also add an optional shear lock.

Our Swing Doors are rigorously tested by BRE at LPCB from LPS 2081 SRB to LPS 1175 SR4 and are accredited by Secured By Design.

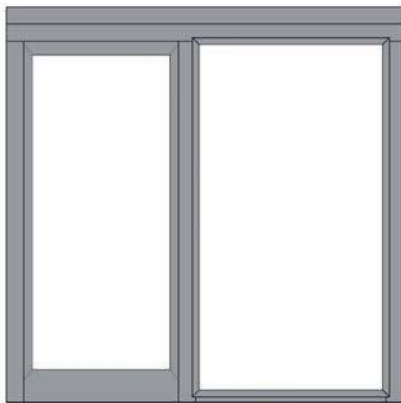
Like all of our products, our Swing Doors are bespoke to your requirements and come in a range of aesthetic options to give you full control over the look of your premises. We offer a large range of RAL colours for powder coating, brushed stainless steel finishes as well as heritage options, such as wood affect for historical buildings or for those who just want something a little different.

# AUTO OPERATED DOORS

We design our Auto-Operated Swing & Sliding Doors with both access and security in mind.

Through the years, we have had to consistently weigh up the security benefits of our doors in addition to their functionality for users. We design our auto-operated solutions, like all of our communal entrances, to deter criminals and stand up to anti-social behaviour.

We offer our Auto-Operated Swing & Sliding Doors with maximum glazing. Not only does this provide optimal lighting, but also natural surveillance for those entering and exiting the building. As a result, users can see who is on the other side of a door before going through it.



Auto-Operated Doors allow users to enter and exit a building without having to physically push, pull or touch a door.

This is a great advantage, especially when it comes to elderly people or those with mobility issues.



Like all of our communal entrances, we build the frames of our auto-operated doors with high quality stainless steel. We typically fit them with anti-bandit security glazing, which is the appropriate solution for securing most communal entrances.

They feature the same secure locking options as our other communal entrances. Just like all of our products our Auto-Operated Doors are bespoke to your requirements and come in a range of aesthetic options, to give you full control over the look of your premises.

We mount a robust Swiss made auto-operator (which powers the doors) at its head internally. It is securely

cased to stop tampering. Additionally, this means the operator is out of reach of anyone who might vandalise it, or try to get in.

As an exit solution, we can either fit a push to exit button (PTE) or an infrared hands free sensor. We fit both internally, with the infrared sensor providing a great option to avoid users picking up viruses (e.g. Covid-19) and germs through physical contact.

Our Mobility Scooter Room Doors are a modification of the Auto-Operated Doors. Making the opening wider allows users of mobility scooters & wheelchairs to easily access the building.

# UTILITY DOORS

At Warrior Doors, we have a range of Utility Doors, making us a one stop shop for your external door needs. Each Utility Door is based on our Swing Door and modified and developed to fit any need.

Like all of our products, our Utility Doors are bespoke to your requirements and come in a range of aesthetic options to give you full control over the look of your premises, as well as a number of locking options.

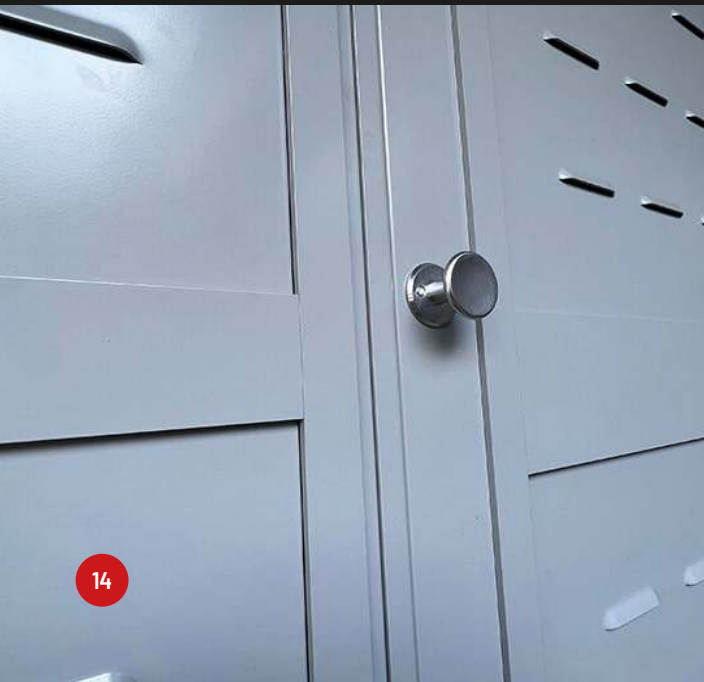


## BIN STORE DOORS

From fires and rubbish scattered all over the place, to people trying to find somewhere warm for the night. The secure Bin Store Doors that we design and build are the optimal solution for storing bins and solving these common problems.

Manufactured from high quality stainless steel, our secure Bin Store Doors feature two punched louvred panels which help to circulate airflow around the waste storage space. Unlike many of our other communal entrances, we do not use any security glazing as we understand that it is preferable to keep bin containers out of people's sight.

Often a key frustration for residents and waste disposal people is that the doors securing a bin room are not wide enough to easily move bins in and out. At Warrior Doors, we can design and build secure doors wide enough to easily move any type of bin container in and out.



# PLANT ROOM DOORS

A plant room is one of the key spaces in any block of apartments, business or organisation. It is vital to keep this space secure as it is there for storing mechanical equipment, rather than for human occupancy. We design our Plant Room Doors to meet that need.

Manufactured from solid stainless-steel, our doors are highly secure and offer no indication of what resides behind. Our doors prevent unauthorised tampering with sensitive equipment, which as a result could leave a building without key utilities.

In many cases, a plant room is accessible externally via a door on the outside of a building. Weather exposure means doors made from other metals, such as mild steel, will suffer from issues such as rust. As a result of being made from a non-weather resistant material they will need regular maintenance, which can often be costly.



# BIKE STORE DOORS

For cyclists who reside in communal housing, finding a secure place to store and lock up their bike can be a major headache due to bike theft becoming commonplace. Bike locks can easily be cut on stands outside.

Our Bike Store Doors are built from high quality stainless steel frames, which feature a lower solid anti-scuff panel, and an upper vision panel, because there is always the chance a bike wheel may impact it.

We fit the upper vision panel, to provide both light and natural surveillance. A full solid panel bike store door is actually a security risk, in itself, as there is always the chance that someone dangerous could be lurking inside or outside, waiting for a cyclist to appear.



# ADDITIONAL SECURITY

In addition to our range of Communal Entrances, we are also able to offer bespoke Additional Security Solutions.

These help secure multiple occupancy buildings such as blocks of apartments or offices. We have developed these solutions over the years after finding specific security issues that fall outside of our regular offering.



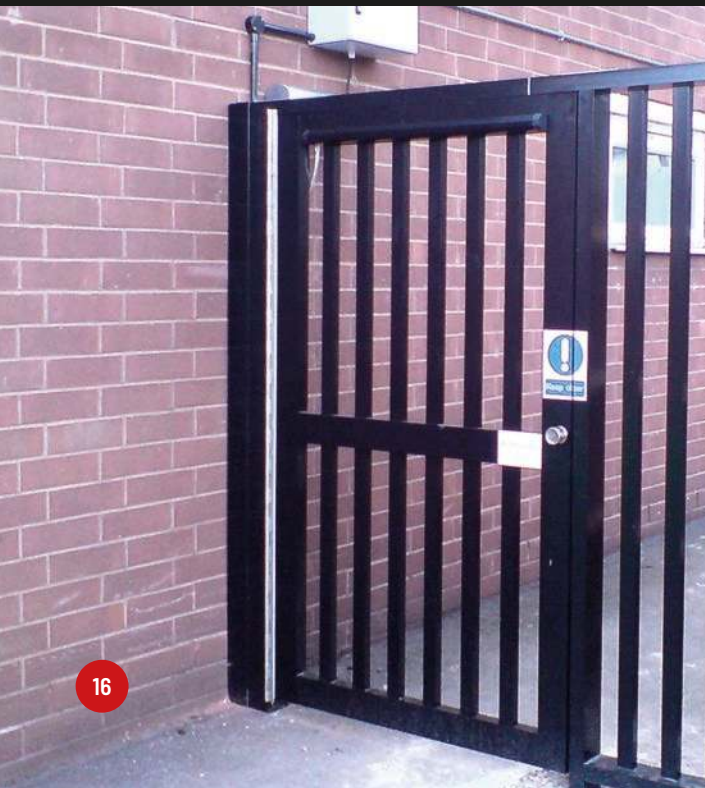
## GATES

Security Gates are a natural extension of our Communal Entrances product range. They are ideal for outside locations where it is not entirely feasible to install a secure swing door.

For instance, there may be an external entrance through to a block of apartments that is brick wall either side. Our Security Gates are perfect for this type of setting.

In many cases, Security Gates will be fitted outside, the fact that we build their frames from stainless steel means that rusting will not be an issue.

The bespoke Security Gates we build, feature all of the same locking and aesthetic options as our communal entrance swing doors and are manufactured in a similar style. With the key difference being narrow bars instead of glazing.





# PLANTERS

Planters add an extra level of security, increased building aesthetics and come with the option of electric car charging for tenants.

First and foremost, planters are security street furniture; their main goal is to prevent vehicles from hitting your building whether in an intentional attack or an accident. As they are built using stainless steel, they are durable enough to withstand such an attack but they are also water resistant, so they will survive weather conditions as well as watering of the plants that you can plant in the top.

As an option, they can come with integrated electric car chargers and they are available in any finish that our other products come in.



# ADDITIONAL SECURITY

At Warrior Doors we pride ourselves on our bespoke security entrance solutions that are suitable for a range of settings. Alongside the communal entrance products listed, we are also able to take on bespoke commissions and projects.

All our security doors and solutions are built to the same high standard that our clients have come to expect. We do this by using premium stainless-steel alongside specialist locking and glazing solutions. And of course, our team's knowledge and expertise too.



## FIRE ESCAPE DOORS

Fire escapes are needed on almost every type of communal building. It is not only illegal, but also reckless, to have a building such as a block of flats without a fire escape.

A route to escape is often only as good as the door shielding it. Fire escapes can come in all shapes and sizes, so it is key that this is considered. The Fire Escape Doors that we build are bespoke and have a variety of furniture options. These can be fitted for users to quickly and easily exit, while keeping the access point secure.

Our Fire Escape Doors can be fitted with push and panic bars, as well as with manual panic escape hardware. We can build our bespoke External Fire Escape Doors engineered up to LPS 1175 SR4.



# ROLLEMS

Whether it is apartments, offices, schools or other settings, it is vital all areas of a building are protected.

Our secure doors are just one method of doing that. However, there may be times when an area is outside with only a wall as protection. In these cases, we would advise our Rollems.

We design and manufacture our security Rollems as a smart alternative to barbed wire. A Rollem keeps with the overall look of the building, while keeping intruders out.

Rollems can be installed on either a wall, fence or gate and stop anyone from climbing over. Unlike barbed wire, Rollems spin around when grabbed, making it impossible to effectively grip and scale.



# BALCONIES

Our Stainless steel balconies are a great way to protect your tenants on higher floors. Their strength and durability means that they will not give way and put tenants, their children or their pets, at risk of falling.

Stainless steel is not corrosive, so they will not rust over time and will maintain their clean and chic aesthetic. Like all of our products, they come in a range of finishing options such as powder coating and brushed stainless steel, as well as the added flare of cut-outs, which are yours to choose design wise.

Warrior balconies give you creative freedom with the aesthetic of your block, as well as peace of mind for higher floor tenants.





# SERVICE PLANS

Our products are designed to require minimal maintenance, to help keep costs down for our customers. However, they do require some maintenance to keep them looking and working like new. We offer bespoke service plans for each customer, as we know the wants and needs will be different for every client.

We strongly recommend that our customers take up a service plan as it ensures that they receive a 10 year warranty on their Warrior Doors solution, as well as high quality maintenance carried out by the people who know the product best.



# DESIGN & FINISH

As mentioned throughout this brochure, our products come in a range of styles and finishes. Every product that we design and manufacture is completely bespoke to your wants and needs. We offer any available RAL colour in powder coating, brushed stainless steel finishes and even wood effect looks.

We recommend our fully glazed solutions to keep costs down and for maximum natural surveillance, which has proven to help reduce anti-social behaviour and crime rates around multiple occupancy blocks. However, we still offer a range of styles with mullions to give our customers full creative freedom with the aesthetics of their premises.

# SUSTAINABILITY

The advantages of being environmentally friendly are known to all. Eco-friendly practises have always been a priority at Warrior Doors, and we are consistently striving for improvement. This will enable us to offer security doors and solutions that set the bar for the industry without endangering the environment.



# WARRIOR HERITAGE

At Warrior Doors, we aim to design out crime but never character. Warrior Heritage is the name we gave to our products that are designed to maintain the appeal and character of listed or historic buildings. We use the existing doors, as well as customer input, to design solutions that uphold the buildings historical appeal, while providing a modern level of security.



## WHOLE LIFE COSTS

Everybody loves a bargain. We all want the best product for the lowest costs but we often focus on the upfront cost when making a purchase. When you start to look at the whole life costs of the cheapest products you will start to realise that they are not the cheapest at all. When purchasing something important, quality should be just as much of a factor in your decision as upfront costs.

# HIGHER SECURITY

At Warrior Doors, we cater to many security needs and levels. Communal Entrances are our lowest level of security, however our products are tested and engineered up to LPS 1175 SR4.

The other main sectors that we cover are High Value Retail and Critical National Infrastructure, however we are willing to take a look at any projects that you may have that require physical security.

We love a challenge, so if you have a project and would like to have a chat with us give us a call at 0121 706 8400 or email us at [sales@warriordoors.co.uk](mailto:sales@warriordoors.co.uk)





**MORE THAN JUST A DOOR**



**0121 706 8400**



**[www.warriordoors.co.uk](http://www.warriordoors.co.uk)**



**Unit 4, Kings Road Industrial Estate  
Kings Road, Tyseley, Birmingham, B11 2AX**

**warrior**  
DOORS